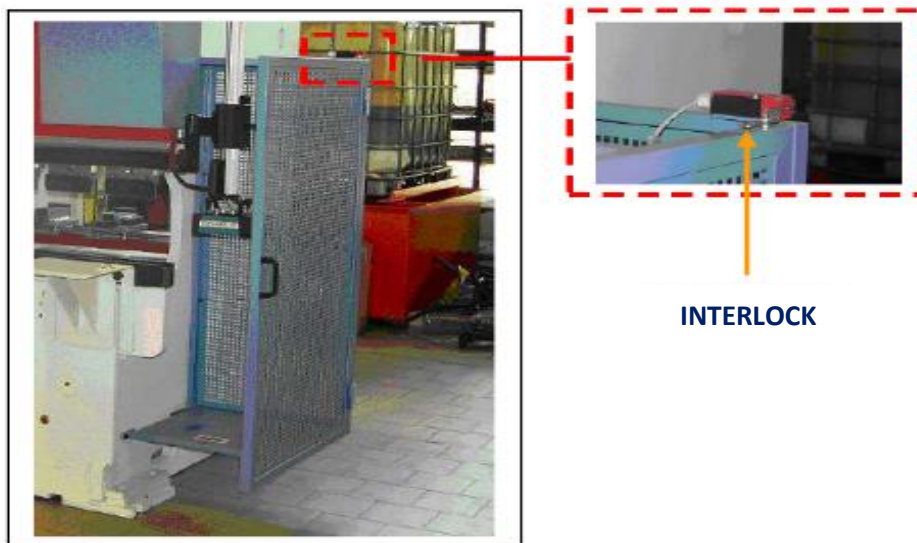




The actual solution to adapt the safety systems of a press brake related to lateral intrusion to the current regulations is a **side-opening mechanical barrier capable of handling precisely the eventual intrusion into the side of the machine tool**, safeguarding the operator from possible accidents at work caused by the sudden movement of the backgauge and the bending crossbar.

The function of these safety protections is **dependent on the opening of one of the two during slow speed work**, while, in the event of the **opening of both side guards, the press brake will go immediately into stop mode** thanks to two safety limit switches suitably connected to an equally safe circuit that will allow the press brake itself to function perfectly.



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